





SPECIALIZED EQUIPMENT FOR THE FOOD INDUSTRY

93750 AUTIO LOOP • ASTORIA, OREGON 97103 • USA  
 (503) 458-6191 • (800) 483-8884 • (503) 458-6409

**PARTS LIST**  
**Call 800-483-8884**  
**for price and availability**

<b>307 HYDRAULIC PUMPING UNIT ASSEMBLY, DWG. #C307-0906-00</b>
<b>SPECIAL KARTRIDG PAK</b>

ITEM NO.	PART NUMBER	DESCRIPTION	NBR. REQ.
1	307-0413-KP	307 PUMPING UNIT AUGER, KP -----	1
	307-0413-92	307 PUMPING UNIT AUGER, NEW VERSION -----	1
2	307-0907-KP	307 PUMPING UNIT BLISTER HOUSING, SPECIAL -----	1
3	307-0410-00	INSPECTION COVER -----	1
4	307-0309-00	O-RING, INSPECTION COVER (3/16" x 33-3/8") -----	1
5	307-0417-00	1/2 X 1/2 X 2-1/2 KEY -----	1
6	307-0414-00	TEFLON SEAL -----	1
7	307-0408-00	SEAL STANDOFF -----	1
8	307-0415-KP	307 HYDRAULIC ADAPTER HOUSING -----	1
9	307-0407-00	ADAPTER HOUSING SUPPORT -----	1
10	307-0705-00	307 HYDRAULIC PUMPING UNIT FRAME -----	1
11	307-0416-00	WOOD'S SUREFLEX CPLG/HYTREL SLEEVE ( 3 PC) -----	1
12	307-0403-00	2-3/16" TYPE E FLANGE BEARING, MODIF. -----	1
13	307-0611-00	HYDRAULIC ADAPTER COVER -----	1
14		3/8" X 1-3/4" DOWEL PIN -----	2
15		3/8" NC X 2-1/4" ALL THREAD, S.S. -----	2

**INSTALL WITH FOLLOWING STAINLESS STEEL HARDWARE:**

2	1/2" NC X 1-1/2" HEX HEAD BOLT -----	2
	1/2" SPRING LOCKWASHER -----	2
	1/2" NC NUT -----	2
3	1/2" NC WINGNUT -----	4
	1/2" SPRING LOCKWASHER -----	4
8	1/2" NC X 1-1/4" HEX HEAD BOLT -----	3
	1/2" SPRING LOCKWASHER -----	3
9	1/2" NC X 1-1/2" HEX HEAD BOLT -----	2
	1/2" SPRING LOCKWASHER -----	2
	1/2" NC NUT -----	2
12	5/8" NC X 6-3/4" HEX HEAD BOLT -----	4
	5/8" SPRING LOCKWASHER -----	4
	1/4" NC X 1/2" HEX HEAD BOLT -----	2
	1/4" SPRING LOCKWASHER -----	2

*This equipment must be installed & operated according to all applicable safety regulations.*

Prices subject to change without notice.  
 Effective: March 1, 2014

Payable in U. S. Funds  
 F.O.B. Plant - Astoria, Oregon U.S.A.