



ITEM NO.	PART NUMBER	DESCRIPTION	NO. REQ'D
1	B-306-M101	BLISTER HOUSING	1
2	B-306-M102	BLISTER AUGER	1
3	A-305-M103	REAR BEARING	1
4	65X1129	GREASE SEAL	2
5	A-305-M1001	PUMP GASKET	1
6	-	1/2 NC. x 1 3/4 L BEARING BOLT	4
7	-	1/2" SPRING LOCKWASHER	11
8	-	1/2 NC x 1/4 PUMP BOLTS	7
9	-	3" AUTIO PUMP	1
10	-	1/4-28 ZERK GREASE FITTING	1
11	-	1 IN. N.P.T. PIPE	1

NOTES:

THIS PRINT, AND THE INFORMATION AND KNOW-HOW THEREON, IS PROPRIETARY TO AUTIO CO., AND MAY NOT BE USED OR REPRODUCED OR DISCLOSED TO OTHERS WITHOUT THE WRITTEN PERMISSION OF THIS COMPANY. PERMITTED REPRODUCTIONS IN WHOLE OR IN PART, INCLUDING BORROWER'S SHOP DRAWINGS, SHALL BEAR OR REFER TO THIS NOTICE. RETURN OF THIS PRINT MUST BE MADE TO AUTIO CO. UPON REQUEST.				MATERIAL: PER ORDER	
				FINISH: PER ORDER	
DWG. SCALE: (UNLESS OTHERWISE NOTED) 1/4" = 1" DO NOT SCALE DWG. PRINT ISSUE DATE		TOLERANCES: FRACTIONS $\pm 1/16$ ANGULAR \pm DECIMAL $\pm .005$ UNLESS OTHERWISE NOTED NEXT ASSEMBLY:		OWN BY: ART MATSON ENGR:	DATE: 1/16/80 DATE:
AUTIO company RT. 4 BOX 480 ASTORIA, OREGON 97103 U.S.A. 503/458-8191 TWX 910/486-8010		APPROVED BY:		DATE:	DWG. TITLE: 306 STAINLESS STEEL BLISTER ASSY. (36") DWG. NO. C-306-0900-00 REV SH NO



SPECIALIZED EQUIPMENT FOR THE FOOD INDUSTRY

93750 AUTIO LOOP • ASTORIA, OREGON 97103 • USA
 (503) 458-6191 • (800) 483-8884 • (503) 458-6409

PARTS LIST
Call 800-483-8884
for price and availability

306 BLISTER ASSEMBLY COMPLETE, DWG. NO. B306X-0900-XX, REV. A.

ITEM NO.	PART NUMBER	DESCRIPTION	NBR. REQ.
1	306B-0901-24	BLISTER HOUSING, BLACK, 24" ----- ADDITIONAL LENGTH, 306 BLISTER HOUSING, BLACK, PER FOOT -----	1
	306S-0901-24	BLISTER HOUSING, STAINLESS, 24" ----- ADDITIONAL LENGTH, 306 BLISTER HOUSING, S/S, PER FOOT -----	1
2	306B-0403-24	BLISTER AUGER, BLACK, 24" ----- ADDITIONAL LENGTH, 306 AUGER, BLACK, PER FOOT -----	1
	306B-24R	BLISTER AUGER, BLACK, 24", COMPLETE W/REMOVABLE AUGER END ----	1
	306B-0403-24R	ADDITIONAL LENGTH, 306 AUGER, BLACK, PER FOOT -----	
	306S-0403-24	BLISTER AUGER, STAINLESS, 24" ----- ADDITIONAL LENGTH, 306 AUGER, S/S, PER FOOT ----- (Please specify shaft diameter)	1
	306S-24R	BLISTER AUGER, STAINLESS STEEL, 24", COMPLETE W/REMOVABLE AUGER	1
	306S-0403-24R	ADDITIONAL LENGTH, 306 AUGER, S/S, PER FOOT ----- (Please specify shaft diameter)	
	306/307-SQEND	REMOVABLE AUGER END, ONLY-----	
3	1-3/4-E	1-3/4" TYPE E 4-BOLT FLANGE BEARING -----	1
4	63X1129	GREASE SEAL -----	2
	63X1129-SS	GREASE SEALS, SS -----	2
5	300-0407-00	PUMP MOUNT GASKET - -----	1
6		1/2" N.C. X 1-3/4 HEX HEAD CAPSCREW -----	4
7		1/2" SPRING WASHER -----	11
8		1/2" N.C. X 1-1/4" HEX HEAD CAPSCREW -----	7
9	#300	3" PUMP COMPLETE, BLACK -----	1
	#300-HT	3" PUMP COMPLETE, BLACK HEAT-TREATED -----	
	#300-SS	3" STAINLESS STEEL PUMP, COMPLETE -----	
10		ZERK FITTING -----	1
11		1" NPT PIPE PLUG -----	1

3" PUMP CAPACITY: 2-1/2 LB. PER RPM. 96 CU. IN. DISPLACEMENT
(Actual capacity depends on material pumped.)

WEIGHTS: 3" AUTIO PUMP ----- 125#
 3" AUTIO PUMP & BLISTER ASSEMBLY ----- 235#

This equipment must be installed & operated according to all applicable safety regulations.

Prices subject to change without notice.
 Effective: March 1, 2014

Payable in U. S. Funds
 F.O.B. Plant - Astoria, Oregon U.S.A.