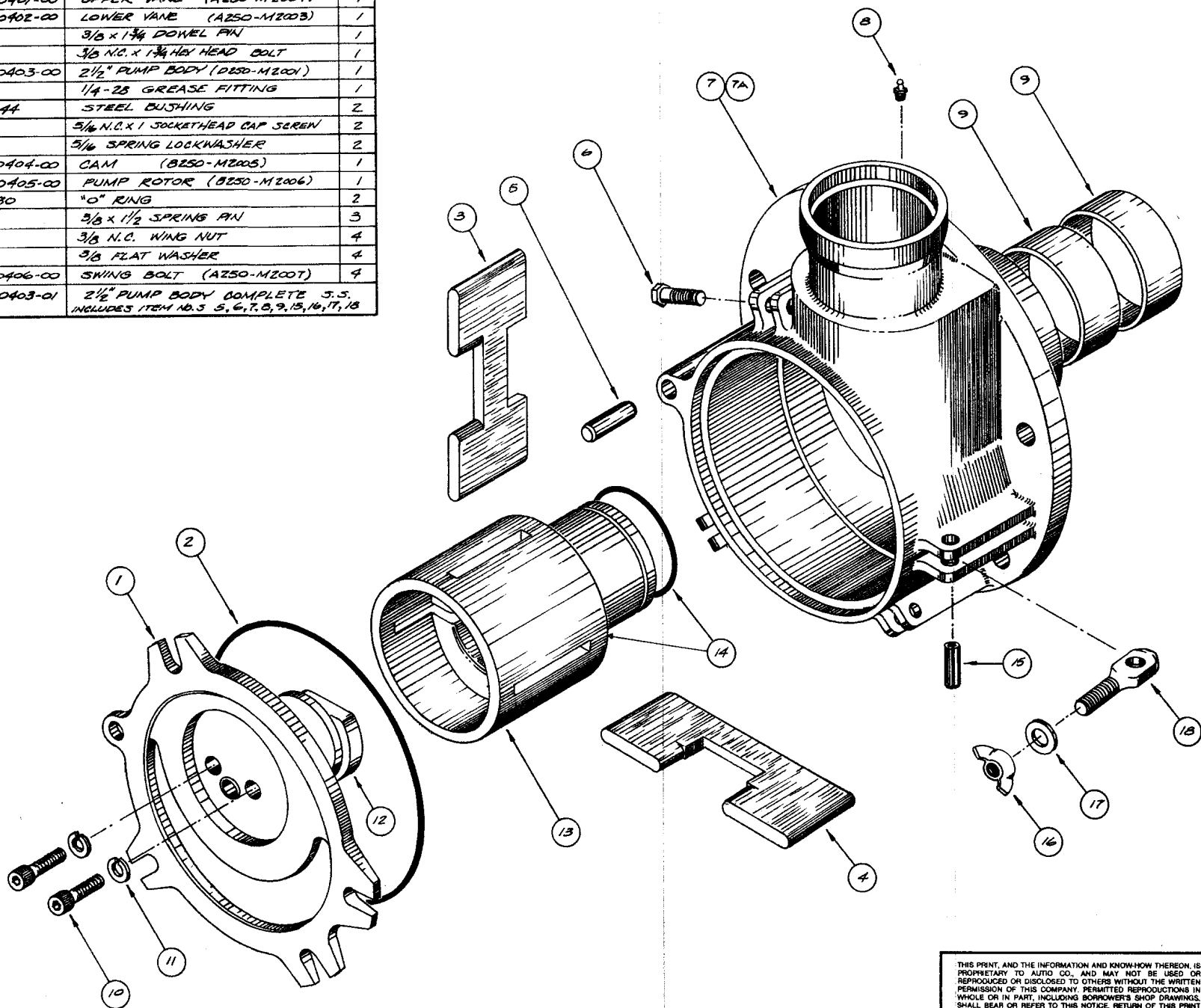


ITEM NO.	PART NUMBER	DESCRIPTION	NO. REQ'D
1	SC250-0400-00	PUMP COVER S.S. (B250-M2002) S.S.	1
2	2-259	"O" RING	1
3	B250-0401-00	UPPER VANE (A250-M2004)	1
4	B250-0402-00	LOWER VANE (A250-M2003)	1
5		3/8 x 1 3/4 DOWEL PIN	1
6		3/8 N.C. x 1 3/4 HEX HEAD BOLT	1
7	SC250-0403-00	2 1/2" PUMP BODY (B250-M2001)	1
8		1/4-28 GREASE FITTING	1
9	MI-44	STEEL BUSHING	2
10		5/16 N.C. x 1 SOCKETHEAD CAP SCREW	2
11		5/16 SPRING LOCKWASHER	2
12	B250-0404-00	CAM (B250-M2005)	1
13	B250-0405-00	PUMP ROTOR (B250-M2006)	1
14	2-230	"O" RING	2
15		3/8 x 1 1/2 SPRING PIN	3
16		3/8 N.C. WING NUT	4
17		3/8 FLAT WASHER	4
18	B250-0406-00	SWING BOLT (A250-M2007)	4
7A	SC250-0403-01	2 1/2" PUMP BODY COMPLETE S.S. INCLUDES ITEM NO. 5, 6, 7, 8, 9, 10, 11, 12	



NOTES:

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TOLERANCES: FRACTIONS ± ANGULAR ± DECIMAL, XX ± XXX ± UNLESS OTHERWISE NOTED NEXT ASSEMBLY:		DWG. TITLE: 2 1/2" S.S. PUMP ASSY.	
DWN. BY: WEP/MATMAN		DATE: 11/89	
APPROVED BY:		DATE:	
DWG. NO. SC 250-0901-00		REV. SH. NO.	

AUTO company
 FT. 4 BOX 480
 ASTORIA, OREGON 97103 U.S.A.
 503/458-6191 TWX 910/466-9010



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PARTS LIST
Call 800-483-8884
for price and availability

2-1/2" STAINLESS STEEL PUMP ASSEMBLY, DWG. #C-250-0901-00

ITEM NO.	PART NUMBER	DESCRIPTION	NBR. REQ.
	250 SS	2-1/2" STAINLESS STEEL AUTIO PUMP, COMPLETE -----	
	250 SS1	2-1/2" STAINLESS STEEL AUTIO PUMP, COMPLETE WITH DOUBLE O-RING GROOVE, COVER INSERT RING, AND DELRIN LINER. -----	
1	SC250-0400	PUMP COVER, STAINLESS STEEL -----	1
2	2-259	COVER O-RING -----	1
3	250-0401-00	UPPER (H) PUMP VANE -----	1
4	250-0402-00	LOWER (C) PUMP VANE -----	1
	250-0401/0402-STD	2-1/2" UPPER/LOWER PUMP VANE SET ----- <i>(Vaness can be ordered individually or in a set.)</i>	1 SET
5		3/8 X 1-3/4 DOWEL PIN -----	1
6		3/8 N.C. X 1-3/4 HEX HEAD BOLT -----	1
7	SC250-0403-00	STAINLESS STEEL PUMP BODY -----	
8		1/4-28 GREASE FITTING -----	1
9	250-MI-44	HARDENED STEEL BUSHINGS ----- (2 PCS) -----	1 SET
10		5/16 N.C. X 1 HEX HEAD CAPSCREW -----	2
11		5/16 SPRING LOCKWASHER -----	2
12	250-0409-00	CAM, HEART-SHAPED -----	1
	250-0404-00	CAM, STANDARD (OLD STYLE) -----	
13	250-0405-00	PUMP ROTOR -----	1
14	2-230	ROTOR O-RING -----	1
15		3/8 X 1-1/2 STAINLESS STEEL SPRING PIN -----	3
16		3/8 N.C. STAINLESS STEEL WING NUT -----	4
17		3/8 STAINLESS STEEL FLAT WASHER -----	4
18	SC250-0406-00	SWING BOLT, STAINLESS STEEL -----	4
7-A	SC250-0403	STAINLESS STEEL PUMP BODY COMPLETE ----- <i>(Includes Items #5,6,7,8,9,15,16,17,18)</i>	
	SC250-0403 B	STAINLESS STEEL PUMP BODY, BORED FOR LINER ----- <i>(Includes Items #5,6,7,8,9,15,16,17,18)</i>	

AVAILABLE / NOT PICTURED:

250-0408-00	2-1/2" DELRIN LINER -----
250-0410-00	2-1/2" COVER INSERT RING -----
250-0413-00	2-1/2" TOOL STEEL LINER -----
SC250-0400-1	2-1/2" S/S COVER W/ COVER INSERT RING INSTALLED -----
250-0401/0402-UNPL	2-1/2" UPPER/LOWER VANES, UNPLATED -----
250-0405-01	2-1/2" ROTOR, UNPLATED

COMPLETE PUMP WEIGHT: 65 LBS.

This equipment must be installed & operated according to all applicable safety regulations.

Prices subject to change without notice.
 F.O.B. Plant - Astoria, Oregon U.S.A.
 Effective: March 1, 2014

Payable in U. S. Funds